Form No. 3710 (Rev. 6/04)

# **Bryan "Flexible Water Tube"**

# DR Series Steam & Water Boilers

250,000 to 850,000 BTUH Forced Draft Gas, Oil or Dual Fuel Fired





Water Boiler DR850-W-FDGO



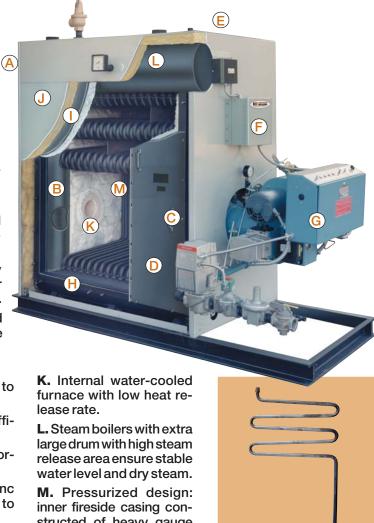
BOILERS

Originators of the "Flexible Water Tube" design



# Low initial cost, high operating efficiency deliver substantial return on investment

- True "flexible water tube" design
- High quality steam for heat or process
- Pressurized firing for high efficiency
- **A.** Water side or steam side interior accessible for cleanout and inspection, front and rear openings, upper and lower drums.
- **B.** Large volume water leg downcomers promote rapid internal circulation, temperature equalization and efficient heat transfer.
- **C.** Boiler tube and furnace area access panel: heavy gauge steel-lined with high temperature ceramic fiber and insulation, bolted and tightly sealed to boiler frame.
- **D.** Single side access; combustion chamber, tubes and burner head are completely accessible from one side simplifying maintenance and minimizing floor space.
- E. Minimum sized flue vent.
- **F.** Control panel: all controls installed with connections to terminal strip.
- **G.** Forced draft, flame retention head type burner. Efficient combustion of oil or gas, quiet operation.
- **H.** Heavy steel boiler frame, built and stamped in accordance with the appropriate ASME Boiler Code.
- **I.** Heavy gauge steel boiler jacket with rust-resistant zinc coating and enamel finish, insulated with fiberglass to insure exceptionally cool outer surface.
- **J.** Bryan bent water tubes are flexible, individually replaceable without welding or rolling. Never more than two tube configurations.
- **M.** Pressurized design: inner fireside casing constructed of heavy gauge steel, completely sealed, lined with high temperature insulation and refractory.



### Bryan DR Series Boiler Specifications

| BOILER<br>MODEL(1) | INPUT<br>MBH<br>(KW) | OUTPUT@ 80%<br>EFFICIENCY(2) |          | OUTPUT@<br>EFFICIE |          | STEAM OUTPUT(4) | HEATING<br>SURFACE | APPROX.<br>SHIP |
|--------------------|----------------------|------------------------------|----------|--------------------|----------|-----------------|--------------------|-----------------|
|                    |                      | MBH (KW)                     | HP (KW)  | MBH (KW)           | HP (KW)  | LBS/HR (KG/HR)  | SQ. FT. (M²)       | LBS. (KG)       |
| DR250-S            | 250 (73)             | 200 (59)                     | 6 (59)   | _                  | _        | 206 (93)        | 66 (6.1)           | 1,150 (522)     |
| DR350-W            | 350 (103)            | 280 (82)                     | 8 (82)   | 292 (86)           | 9 (86)   | _               | 66 (6.1)           | 1,150 (522)     |
| DR350-S            | 350 (103)            | 280 (82)                     | 8 (82)   | _                  | _        | 288 (131)       | 66 (6.1)           | 1,150 (522)     |
| DR450-W            | 450 (132)            | 360 (106)                    | 10 (98)  | 376 (110)          | 11 (110) | _               | 66 (6.1)           | 1,150 (522)     |
| DR450-S            | 450 (132)            | 360 (106)                    | 10 (98)  | _                  | _        | 371 (168)       | 66 (6.1)           | 1,150 (522)     |
| DR650-W            | 650 (190)            | 520 (152)                    | 15 (147) | 543 (159)          | 16 (159) | _               | 103 (9.6)          | 1,650 (748)     |
| DR650-S            | 650 (190)            | 520 (152)                    | 15 (147) | _                  | _        | 536 (243)       | 103 (9.6)          | 1,650 (748)     |
| DR850-W            | 850 (249)            | 680 (199)                    | 20 (196) | 710 (208)          | 21 (208) | _               | 103 (9.6)          | 1,650 (748)     |
| DR850-S            | 850 (249)            | 680 (199)                    | 20 (196) | _                  | _        | 701 (318)       | 103 (9.6)          | 1,650 (748)     |

NOTES:

- (1) W = Water / S = Steam
- (2) Output and horsepower based on boiler industry standard of 80% of input.
- (3) Output and horsepower based on an average natural gas combustion efficiency of 83.5% for hot water boiler. Actual combustion efficiencies for oil will be higher. (4) Lbs. steam per hour from and at 212°F.

# Guaranteed high efficiency performance and easy maintenance insure low cost operation



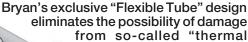
Steam

### All Bryan DR Series boilers offer these operating and performance features

### **Guaranteed efficiency**

The breakthrough in water tube boiler design that produced the DR Series provides operating efficiency so reliable, we guarantee it to be 83.5% for hot water boilers and 82.5% (15 psi) or 80% (150 psi) or better for steam boilers.

**The Bryan Flexible Tube** 



shock." Tubes are easily removable and replaceable, without welding or rolling, eliminating long, expensive downtime should repairs ever be required.

### Water cooled furnace

The configuration of the water tubes provides a water cooled combustion chamber. A high percentage of

the heating surface is exposed to direct radiant heat, increasing water velocities and heat transfer.

### Large steam drum

Water

Boiler

The steam drum has generous water volume and steam release area. This design, along with effective drum internal functions, results in a stable water level and produces extremely dry steam at all load conditions.

### Accessibility of furnace and tube area

Inner panel provides easy and complete access to furnace and boiler tube area, as well as to burner head. All panels are heavily insulated and sealed to boiler frame. All access is from only one side.

### Compact design, minimum floor space

With our compact water tube design, the overall size of the unit is less than most other types of boilers. Needing only 24" for tube removal, and on only one side of the boiler, the

DR Series boiler occupies very little space in the boiler room. This can result in considerable savings in building costs. Pressurized firing permits minimum sized breaching and vent.

### Multi-pass flue gas travel

High velocity four-pass flue gas travel is obtained by a unique baffling system. This contributes to maximum fire side heat transfer and overall high boiler efficiencies.

### Thermal blend water return

Bryan's unique "thermal blend" return blends cold or cooler return water with warmer boiler water abridging it to design operating temperatures. An injector tube directs the "mixed" water flow through the downcomer to the lower header and heating surfaces at a temperature above possible condensing conditions. This reduces the possibility of "cold spots" and damage from corrosive condensation.

# **Positive internal**

Each pass of the Bryan water tube slopes upward. This configuration, along with the large volume down-comer water legs, provides the extremely rapid natural thermalinternal circulation, promoting both high efficiency of heat transfer and uniform

caused by unequal temperature distribu-

tion is especially important for heating systems, particularly where intermittent or continuous low temperature water returns may be encountered.

# Boiler circulation temperature throughout the boiler. Eliminating stress damage

## Bryan DR Series Boilers Standard and Optional Equipment

### STANDARD EQUIPMENT FURNISHED

### Water boiler

Combination thermometer and altitude gauge, ASME Code rated boiler relief valve, water temperature control (240°F max std.), high limit control, probe

### Steam boiler

Steam pressure gauge, steam pressure control, combination low water cutoff and pump control, auxiliary low water cutoff, high limit pressure control, ASME-rated safety valve, water

### Straight gas fired unit

Electronic combustion safety control, automatic operating gas valve, safety gas valve, pilot solenoid valve, pilot ignition assembly, main manual gas shut-off valve, pilot cock, pilot and main gas pressure regulators, air safety

switch, control panel, all controls installed and wired.

### Straight oil fired unit

Electronic combustion safety control, dual oil valves oil ignition transformer. two-stage fuel unit, direct spark ignition of oil, oil nozzle assembly, control panel, all controls installed and wired.

### Combination gas-oil unit

Electronic combustion safety control, automatic operating gas valve, safety gas valve, pilot solenoid valve, pilot ignition assembly, main manual gas shut-off valve, pilot cock, pilot and main gas pressure regulators, air safety switch, manual fuel selector switch, dual oil valves, gas pilot for both fuels, two-stage fuel unit, nozzle assembly, control panel, all controls installed and wired.

#### OPTIONAL EQUIPMENT, **EXTRA COST**

- Manual reset high limit control
- Manual reset low water cutoff
- Auxiliary low water cutoff Combination low water cutoff and feeder
- Alarm bells or horns
- CSD-1, FM, IRI or other insurance approved control systems
- Indicating lights, as desired Lead-lag systems for two or more boilers with or without
- outdoor reset control 9. Draft control system

### **OPTIONAL CONSTRUCTION:**

Optional construction to ASME Power Boiler Code requirements for pressure exceeding 150 psi to maximum of 300 psi design pressure.

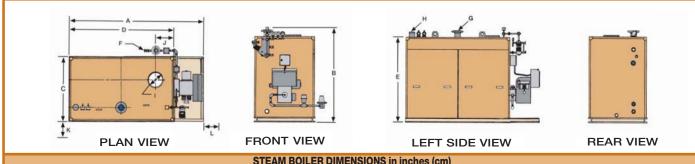
### Hot water boiler

Optional construction to ASME Power Boiler Code requirements for temperatures exceeding 240° Fand/or pre exceeding 160 psi to maximum of 285° Foperating and 300° F design temperature and 250 psi.

When ordering, please specify:

- **Boiler size** Supply and return tempera-
- tures required Boiler relief valve setting
- Type of fuel: natural, LP, or other gas and/or No. 2 oil
- If gas, type, BTU content, specific gravity and pressure available
- Electric power voltage, phase and frequency Optional extra equipment or
- construction Special approvals required (UL, CSD-1, FM, or IRI)
- 9. Altitude

# Bryan DR Series Steam & Hot Water Boilers

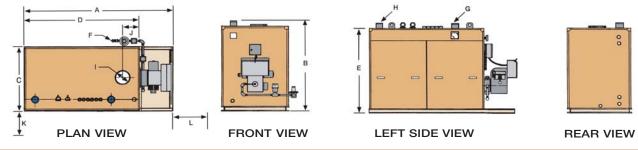


| STEAM BOILER DIMENSIONS IN INCHES (CM) |  |  |  |  |  |                                      |               |              |             |              |   |                      |                         |
|--|--|--|--|--|--|--------------------------------------|---------------|--------------|-------------|--------------|---|----------------------|-------------------------|
| Boiler<br>Model<br>Number              | Α  | В  | C  | D  | Е  | F                                    | G             |              | Н           |              | J   | K                    | L                       |
|  | Overall<br>Length                          | Floor to<br>Flow<br>Nozzle                 | Width<br>Outside<br>Jacket               | Length of Jacket                           | Height<br>Over<br>Jacket                   | Gas Train<br>Connection<br>(Approx.) | Supply Nozzle |              | Return      | Flue         | Flue  | Min. Tube<br>Removal | Clearance for Servicing |
|  |  |  |  |  |  |                                      | 15 psi        | 150 psi      | Conn.       | Size         | Location                                    | Clearance            | Burner                  |
| DR250-S*                               | 62 <sup>1</sup> / <sub>8</sub><br>(157.80) | 74 ⁵/ <sub>8</sub><br>(189.54)             | 33 <sup>13</sup> / <sub>16</sub> (85.88) | 32 <sup>3</sup> / <sub>8</sub><br>(82.23)  | 71 <sup>3</sup> / <sub>4</sub><br>(182.25) | 1<br>(2.54)                          | NA**          | 3<br>(7.62)  | 2<br>(5.08) | 6<br>(15.24) | 12 <sup>13</sup> / <sub>16</sub> (32.54)    | 24<br>(60.96)        | 30<br>(76.20)           |
| DR350-S                                | 62 <sup>1</sup> / <sub>8</sub> (157.80)    | 74 <sup>5</sup> / <sub>8</sub><br>(189.54) | 33 <sup>13</sup> / <sub>16</sub> (85.88) | 32 <sup>3</sup> / <sub>8</sub> (82.23)     | 71 <sup>3</sup> / <sub>4</sub> (182.25)    | 1<br>(2.54)                          | 3<br>(7.62)   | 3<br>(7.62)  | 2<br>(5.08) | 6<br>(15.24) | 12 <sup>13</sup> / <sub>16</sub> (32.54)    | 24<br>(60.96)        | 30<br>(76.20)           |
| DR450-S                                | 62 <sup>1</sup> / <sub>8</sub><br>(157.80) | 74 <sup>5</sup> / <sub>8</sub><br>(189.54) | 33 <sup>13</sup> / <sub>16</sub> (85.88) | 32 <sup>3</sup> / <sub>8</sub><br>(82.23)  | 71 <sup>3</sup> / <sub>4</sub><br>(182.25) | 1<br>(2.54)                          | 3<br>(7.62)   | 3<br>(7.62)  | 2<br>(5.08) | 6<br>(15.24) | 12 <sup>13</sup> / <sub>16</sub><br>(32.54) | 24<br>(60.96)        | 30<br>(76.20)           |
| DR650-S                                | 73 <sup>1</sup> / <sub>2</sub> (186.69)    | 74 <sup>5</sup> / <sub>8</sub><br>(189.54) | 33 <sup>13</sup> / <sub>16</sub> (85.88) | 43 <sup>3</sup> / <sub>4</sub><br>(111.13) | 71 <sup>3</sup> / <sub>4</sub><br>(182.25) | 1<br>(2.54)                          | 4<br>(10.16)  | 4<br>(10.16) | 2<br>(5.08) | 8<br>(20.32) | 12 <sup>13</sup> / <sub>16</sub><br>(32.54) | 24<br>(60.96)        | 30<br>(76.20)           |
| DR850-S                                | 73 <sup>1</sup> / <sub>2</sub> (186.69)    | 74 <sup>5</sup> / <sub>8</sub><br>(189.54) | 33 <sup>13</sup> / <sub>16</sub> (85.88) | 43 <sup>3</sup> / <sub>4</sub><br>(111.13) | 71 <sup>3</sup> / <sub>4</sub><br>(182.25) | 1<br>(2.54)                          | 4<br>(10.16)  | 4<br>(10.16) | 2<br>(5.08) | 8<br>(20.32) | 12 <sup>13</sup> / <sub>16</sub><br>(32.54) | 24<br>(60.96)        | 30<br>(76.20)           |

NOTE: Dimensions subject to change without notice. Consult factory for certified dimensions.

\* Not intended for use as a principal heating source for the living space of an individual residence.

\*\* Not available in 15 psi construction.



| WATER BOILER DIMENSIONS in inches (cm) |  |  |   |  |  |                         |                  |                  |              |   |                                   |                                      |
|--|--|--|---|--|--|-------------------------|------------------|------------------|--------------|---|-----------------------------------|--------------------------------------|
|  | Α  | В  | С   | D  | Е  | F                       | G                | Н                | I            | J   | K                                 | L                                    |
| Boiler<br>Model<br>Number              | Overall<br>Length                          | Floor to<br>Flow<br>Nozzle                 | Width<br>Outside<br>Jacket                | Length<br>of<br>Jacket                     | Height<br>Over<br>Jacket                   | Gas Train<br>Connection | Supply<br>Nozzle | Return<br>Nozzle | Flue<br>Size | Flue<br>Location                            | Min. Tube<br>Removal<br>Clearance | Clearance for<br>Servicing<br>Burner |
| DR350-W                                | 62 <sup>1</sup> / <sub>8</sub><br>(157.80) | 67 <sup>7</sup> / <sub>8</sub><br>(172.40) | 32 <sup>1</sup> / <sub>8</sub><br>(81.60) | 32 <sup>3</sup> / <sub>8</sub> (82.23)     | 66 <sup>3</sup> / <sub>8</sub> (168.59)    | 1<br>(2.54)             | 2<br>(5.08)      | 2<br>(5.08)      | 6<br>(15.24) | 12 <sup>13</sup> / <sub>16</sub> (32.54)    | 24<br>(60.96)                     | 30<br>(76.20)                        |
| DR450-W                                | 62 <sup>1</sup> / <sub>8</sub> (157.80)    | 67 <sup>7</sup> / <sub>8</sub> (172.40)    | 32 <sup>1</sup> / <sub>8</sub> (81.60)    | 32 <sup>3</sup> / <sub>8</sub> (82.23)     | 66 <sup>3</sup> / <sub>8</sub> (168.59)    | 1<br>(2.54)             | 2<br>(5.08)      | 2<br>(5.08)      | 6<br>(15.24) | 12 <sup>13</sup> / <sub>16</sub> (32.54)    | 24<br>(60.96)                     | 30<br>(76.20)                        |
| DR650-W                                | 73 <sup>1</sup> / <sub>2</sub><br>(186.69) | 67 <sup>7</sup> / <sub>8</sub><br>(172.40) | 32 <sup>1</sup> / <sub>8</sub><br>(81.60) | 43 <sup>3</sup> / <sub>4</sub><br>(111.13) | 66 <sup>3</sup> / <sub>8</sub><br>(168.59) | 1<br>(2.54)             | 2<br>(5.08)      | 2<br>(5.08)      | 8<br>(20.32) | 12 <sup>13</sup> / <sub>16</sub><br>(32.54) | 24<br>(60.96)                     | 30<br>(76.20)                        |
| DR850-W                                | 73 <sup>1</sup> / <sub>2</sub> (186.69)    | 67 <sup>7</sup> / <sub>8</sub><br>(172.40) | 32 <sup>1</sup> / <sub>8</sub><br>(81.60) | 43 <sup>3</sup> / <sub>4</sub><br>(111.13) | 66 <sup>3</sup> / <sub>8</sub><br>(168.59) | 1<br>(2.54)             | 2<br>(5.08)      | 2<br>(5.08)      | 8<br>(20.32) | 12 <sup>13</sup> / <sub>16</sub><br>(32.54) | 24<br>(60.96)                     | 30<br>(76.20)                        |

Specifications subject to change without notice. Consult factory to consult on other boiler options.



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