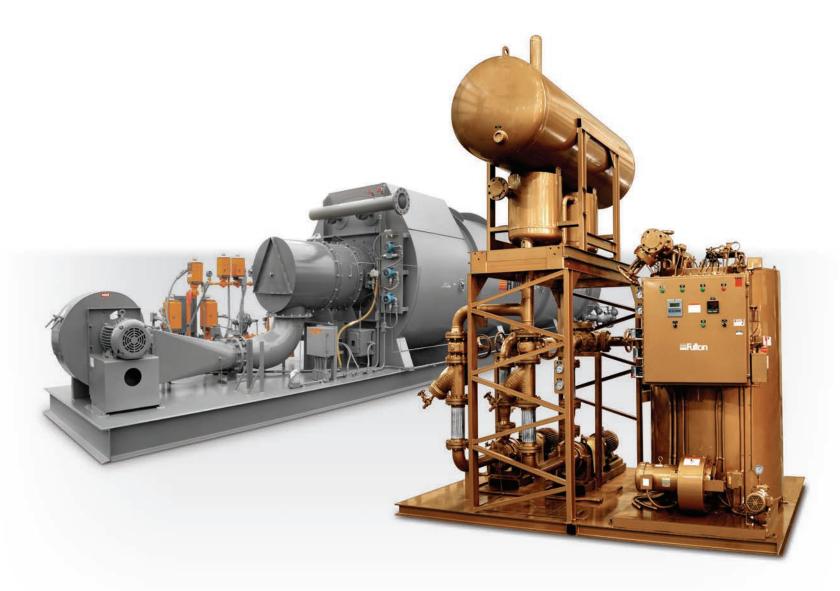


THERMAL FLUID HEATERS 75,000 TO 40 MM BTU/HR



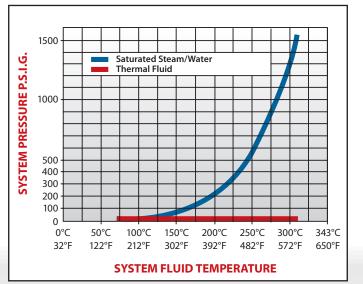
THERMAL FLUID FEATURES AND BENEFITS

KEY FEATURES

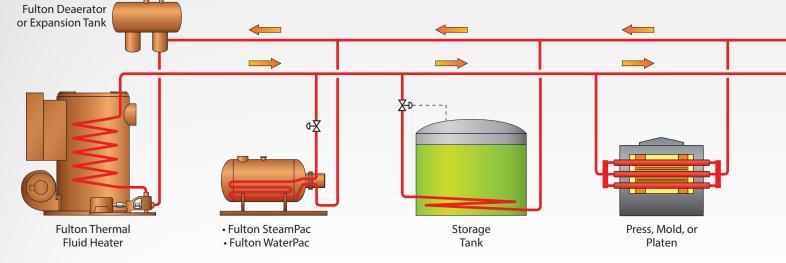
- No Corrosion or Freezing
- High Operating Temperatures (up to 750° F) with Low System Pressure
- Minimum Maintenance Burner, Pump and Controls
- Simple Circuit; No Blow-Downs, Steam Traps or Condensate Return Systems
- Fulton's Combination Expansion / Deaerator Thermal Buffer Tank Provides Pipework Simplification, Protection of Thermal Fluid from Oxidation and Continuous Deaeration of Fluid to Avoid Pump Cavitation
- Heaters are Built and Tested to ASME Code Section VIII Div. I as standard. ASME Code Section I is available upon request
- Fulton Heaters are Manufactured Individually for Maximum Flexibility and to Customer Specifications
- Fulton Heaters and Accessory Components (Pumps, Expansion Tanks, Control Valves, etc.) Can Be Skid Mounted to Save Time and On-Site Fabrication

THERMAL FLUID VS. STEAM

A thermal fluid (hot oil) system operates in a closed loop circulation system with minimal pressure. Fulton thermal fluid systems can reach 750° F (345° C) making them an ideal choice for many process heat applications.



The choice between a steam system or a thermal fluid system is governed by the process requirements. The range or process temperature is a deciding factor. If the system's required temperature is above the freezing point of water (32°F) and below approximately 350°F, the choice is usually steam. However, if the required temperature is below 32°F or above 350°F, thermal fluid may be a better solution.



APPLCATONS









Fulton heaters are used in a variety of applications throughout many industries. Food, plastic and chemical processing, as well as pharmaceutical and bio-fuel production, are only a few examples of the many existing applications using Fulton equipment.

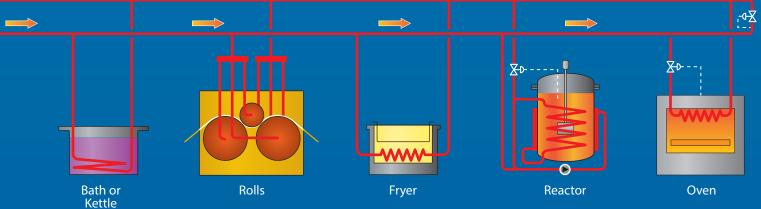
- Adhesives
- Asphalt
- Autoclaves
- Bio-fuel
- Chemical Reactors
- Deodorization
- Distillation
- Food Processing (frying, baking, etc.)
- Gas Processing / Oil Processing
- Inks & Dyes
- Laminating
- Laundry
- Marine Heating and Shipboard Services
- Metal Finishing
- Mining
- Ovens
- Paint and Varnish Manufacture
- Paper Converting Machinery
- Plastics
- Printing and Packaging Machinery
- Rubber and Rubber Compounds
- Surface Pre-Treatment and Finishing
- Tank Farms/Pipe and Pump Tracing
- Textile Machinery
- Unfired Steam or Hot Water Generation
- Uranium Processing
- Waste Treatment/Dryers











C-NODEL VERTICAL COLDESIGN KEY FEATURES

RET FEATURES

- Vertical 4-Pass Design
- Preheated Combustion Air is an Integral Part of the Design
- Heaters are Built and Tested to ASME Code Section VIII Div. I as standard. ASME Code Section I is available upon request
- 800,000 BTU/Hr to 14,000,000 BTU/Hr Output
- Operating Temperatures to 750° F
- Gas, Oil or Dual Fuel Burners; On/Off or Modulating
- Low Emission Natural Gas Burners are Available
- Minimal Refractory Results in Low Thermal Inertia and Prevents Overheating of the Fluid in the Event of a Pump or Power Failure
- Customized Controls Available
- Customized Heaters Available
- High Efficiencies
- Even Heating

The FT-0600-C shown here supplies 600°F thermal fluid for a food processing application. The skid includes modulating valves to control fluid flow and a bypass valve to maintain flow throughout the heater at all times. Also included is a custom 3-piece frame for the top-mounted expansion / deaerator / thermal buffer tank.

| MODELS | FT-C | 0080 | 0120 | 0160 | 0240 | 0320 | 0400 | 0600 | 0800 | 1000 | 1200 | 1400 |
|--------------------------|---------------------------|------|-------|-------|-------|-------|-------|-------|-------|--------|--------|--------|
| Specifications | | | | | | | | | | | | |
| Heat Input | 1,000 BTU/HR ¹ | 920 | 1,379 | 1,839 | 2,759 | 3,678 | 4,598 | 6,897 | 9,195 | 11,494 | 13,793 | 16,092 |
| | 1,000 KCAL/HR | 232 | 348 | 463 | 695 | 927 | 1,159 | 1,738 | 2,317 | 2,897 | 3,476 | 4,055 |
| Heat Output | 1,000 BTU/HR | 800 | 1,200 | 1,600 | 2,400 | 3,200 | 4,000 | 6,000 | 8,000 | 10,000 | 12,000 | 14,000 |
| | 1,000 KCAL/HR | 200 | 300 | 400 | 600 | 800 | 1,000 | 1,500 | 2,000 | 2,500 | 3,000 | 3,500 |
| Thermal Fluid Content | Gallons | 10 | 21 | 19 | 31 | 68 | 76 | 132 | 201 | 290 | 383 | 460 |
| | Liters | 38 | 80 | 72 | 116 | 258 | 288 | 498 | 648 | 1,097 | 1,448 | 1,741 |
| Recommended Flow Rate | GPM | 50 | 75 | 100 | 150 | 250 | 250 | 375 | 500 | 615 | 730 | 800 |
| | M3/HR | 11.4 | 17 | 22.7 | 34 | 56.8 | 56.8 | 85.2 | 113.6 | 139 | 167 | 182 |
| Power | | | | | | | | | | | | |
| Typical Circulating Pump | HP | 10 | 10 | 15 | 15 | 20 | 20 | 30 | 40 | 50 | 50 | 60 |
| | KW | 7.5 | 7.5 | 11.2 | 11.2 | 14.9 | 14.9 | 22.5 | 29.5 | 37.3 | 37.3 | 45 |
| Typical Burner Motor | HP | 1.5 | 3 | 3 | 3 | 5 | 7.5 | 7.5 | 15 | 20 | 20 | 20 |
| | KW | 1.1 | 2.2 | 2.2 | 2.2 | 3.7 | 5.6 | 5.6 | 11.2 | 11.2 | 15 | 15 |

* Please consult factory for additional fuel options. Fuel up to No. 6 Oil available for large units (FT-0600-C and larger). Voltage 3 Phase for Burner and Pump - Each unit has an incorporated step down transformer. ¹Nominal Efficiency based on LHV. Circulating pump motor sizes based on standard pressure (55 PSIG) and viscosity 1 cs, specific gravity 0.7, with 25-37 PSID available head for installation. All Units are Modulated. Operating specifications may change based on field conditions.

ALOOKINSIDE THE COMBUSTION PROCESS

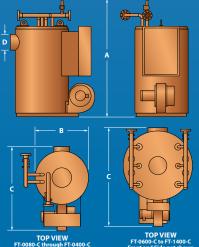
1 The combustion air enters the burner fan inlet, travels upward between the inner and outer jacket, preheating the air before it enters the top mounted burner.

2 Hot gases travel down the full length of the vessel creating the first (radiant) pass.

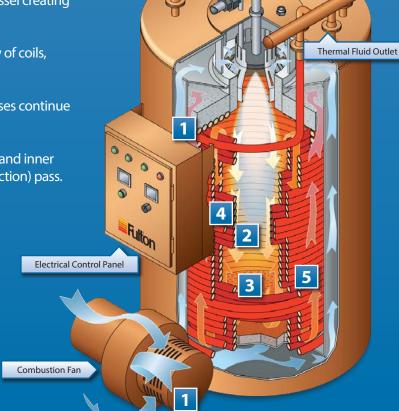
3 The gases then travel back across the inner row of coils, creating the second (convection) pass.

4 The third (convection) pass is created as the gases continue back down between the inner and outer coil.

5 The last pass is upward between the outer coil and inner jacket to the flue outlet, creating the fourth (convection) pass.







Thermal Fluid Inlet

Top Mounted Burner

| MODELS F | T-C | 0080 | 0120 | 0160 | 0240 | 0320 | 0400 | 0600 | 0800 | 1000 | 1200 | 1400 |
|---------------------------------|-----|-------|-------|-------|-------|-------|-------|-------|--------|--------|--------|--------|
| Dimensions | | | | | | | | | | | | |
| Heater Inlet/Outlet Connections | IN | 1.25 | 1.5 | 2 | 2.5 | 3 | 3 | 4 | 4 | 6 | 6 | 6 |
| Ν | ٨M | 32 | 38 | 51 | 64 | 76.3 | 76 | 102 | 102 | 152 | 152 | 152 |
| (A) Overall Height | IN | 73.7 | 80.7 | 80.6 | 89.7 | 100.6 | 112.4 | 143.6 | 143 | 146.5 | 146.4 | 163.1 |
| Ν | ٨M | 1,872 | 2,050 | 2,046 | 2,278 | 2,556 | 2,856 | 3,648 | 3,632 | 3,721 | 3,718 | 4,144 |
| (B) Heater Width | IN | 31.6 | 34.4 | 45.9 | 50.1 | 49.3 | 49.3 | 63.4 | 70.5 | 95 | 108.4 | 108.4 |
| Ν | ٨M | 803 | 873 | 1,165 | 1,273 | 1,252 | 1,252 | 1,611 | 1,791 | 2,413 | 2,753 | 2,753 |
| (C) Overall Depth | IN | 46.2 | 60.6 | 60.6 | 66.6 | 80.6 | 80.6 | 88.1 | 107.75 | 135.1 | 152.9 | 152.9 |
| Ν | ٨M | 1,173 | 1,540 | 1,540 | 1,691 | 2,046 | 2,046 | 2,237 | 2,736 | 3,432 | 3,882 | 3,882 |
| (D) Flue Outlet Diameter | IN | 10 | 10 | 10 | 12 | 14 | 14 | 18 | 20 | 20 | 22 | 22 |
| Ν | ٨M | 254 | 254 | 254 | 305 | 356 | 356 | 457 | 508 | 508 | 559 | 559 |
| Recommended Stack Diameter | IN | 10 | 12 | 12 | 14 | 18 | 18 | 22 | 24 | 24 | 26 | 26 |
| N | ٨M | 254 | 304 | 304 | 356 | 457 | 457 | 558 | 609 | 609 | 661 | 661 |
| Approximate Dry Weight | LB | 1,500 | 2,100 | 2,550 | 3,400 | 5,300 | 5,300 | 8,250 | 11,450 | 19,250 | 21,700 | 23,000 |
| | KG | 700 | 950 | 1,150 | 1,550 | 2,400 | 2,400 | 3,750 | 5,200 | 8,750 | 9,850 | 10,455 |

Specifications and Dimensions are approximate. Consult factory for model specific electrical requirements. We reserve the right to change specifications and/or dimensions without notice. Diagram for guidance purposes only. Comprehensive details of dimensions, connections, etc. for each model are given on product dimension data sheets available from Fulton.

A-MODEL VERTICAL TUBELESS DESIGN

KEY FEATURES

- Vertical Annular Design
- Heaters are Built and Tested to ASME Code Section VIII Div. I as standard. ASME Code Section I is available upon request
- 207,000 BTU/Hr to 1,736,000 BTU/Hr Output
- Operating Temperatures to 600° F
- Gas or Oil Fired Burners, On/Off or Modulating
- Low Emission Gas Burners are Available
- Customized Controls Available
- Customized Heaters Available



| MODELS | FT-A | 0200 | 0380 | 0520 | 0690 | 1050 | 1740 |
|--------------------------|---------------------------|------|------|------|------|-------|-------|
| Specifications | | | | | | | |
| Heat Input | 1,000 BTU/HR ¹ | 243 | 469 | 611 | 815 | 1238 | 2042 |
| | 1,000 KCAL/HR | 59 | 113 | 154 | 205 | 311 | 516 |
| Heat Output | 1,000 BTU/HR | 207 | 348 | 519 | 693 | 1,052 | 1,736 |
| | 1,000 KCAL/HR | 52 | 88 | 131 | 175 | 265 | 437 |
| Thermal Fluid Content | Gallons | 23 | 38 | 45 | 65 | 98 | 117 |
| | Liters | 87 | 144 | 170 | 246 | 371 | 443 |
| Recommended Flow Rate | GPM | 90 | 90 | 125 | 125 | 150 | 200 |
| | M3/HR | 21 | 21 | 28 | 28 | 34 | 46 |
| Power | | | | | | | |
| Typical Circulating Pump | HP | 10 | 10 | 15 | 15 | 15 | 20 |
| | KW | 7.5 | 7.5 | 11.2 | 11.2 | 11.2 | 14.9 |
| Typical Burner Motor | HP | .33 | .33 | .33 | .75 | .75 | 1.5 |
| | KW | .248 | .248 | .248 | .56 | .56 | 1.1 |

A LOOK INSIDE THE COMBUSTION PROCESS

Top Mounted Burner

3

Thermal Fluid Outlet

2

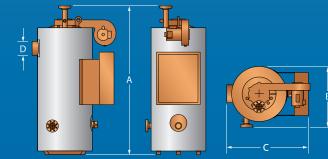
Electrical Control Panel

1 The top-mounted down-fired burner delivers a spinning flame down the length of the furnace. As the flame swirls downward in a controlled flow pattern, the fluid spirals upward in the pressure vessel.

2 Hot gases from the flame are carried up the outside of the vessel in the secondary flue passage convection area.

3 Convection fins welded along the full length of the vessel transmit the remaining heat through the outer side of the fluid vessel and into the fluid. The result is even heating of thermal fluids for optimum thermal efficiency.

High Density Insulation



Specifications and Dimensions are approximate. Consult factory for model specific electrical requirements. We reserve the right to change specifications and/or dimensions without notice.

Thermal Fluid Inlet

Diagram for guidance purposes only. Comprehensive details of dimensions, connections, etc. for each model are given on product dimension data sheets available from Fulton.

| MODELS FT-A | 0200 | 0380 | 0520 | 0690 | 1050 | 1740 |
|------------------------------------|-------|-------|-------|-------|-------|-------|
| Dimensions | | | | | | |
| Heater Inlet/Outlet Connections IN | 1.5 | 1.5 | 2 | 2 | 2 | 2.5 |
| MM | 38 | 38 | 51 | 51 | 51 | 64 |
| (A) Overall Height IN | 69 | 75 | 85 | 86 | 86 | 110 |
| MM | 1,752 | 1,905 | 2,159 | 2,185 | 2,185 | 2,794 |
| (B) Heater Width IN | 26 | 28 | 30 | 36 | 44 | 44 |
| MM | 660 | 710 | 760 | 915 | 1,120 | 1,120 |
| (C) Overall Depth IN | 43 | 45.5 | 46 | 56 | 64 | 64 |
| MM | 1,092 | 1,156 | 1,168 | 1,422 | 1,626 | 1,626 |
| (D) Flue Outlet Diameter IN | 6 | 6 | 8 | 10 | 12 | 12 |
| MM | 152 | 152 | 203 | 254 | 305 | 305 |
| Approximate Dry Weight LB | 1,850 | 2,100 | 2,300 | 3,400 | 4,400 | 7,200 |
| KG | 840 | 955 | 1,045 | 1,540 | 1,995 | 3,275 |

N-NODEL VERTICAL ELECTRIC DESIGN

KEY FEATURES

- Compact Vertical Design
- Heaters are Built and Tested to ASME Code Section VIII Div. I as standard. ASME Code Section I is available upon request
- 74,000 BTU/Hr to 1,685,000 BTU/Hr Output
- Operating Temperatures to 650° F
- Low Watt Density Elements Result in Low Film Temperatures and Long Element Life
- Customized Controls Available, Including (but not limited to) Class 1, Division 1 or 2 groups C&D of NEC Code
- Customized Heaters Available

Pictured here is a skid mounted FT-0640-N electric thermal fluid heater with an expansion / deaerator / thermal buffer tank and a circulation pump.

| MODELS | FT-N | 0075 | 0150 | 0225 | 0300 | 0375 | 0430 | 0640 | 0860 | 1070 | 1290 | 1500 | 1720 |
|--------------------------------|---------------|------|------|------|------|------|-------|------|-------|-------|-------|-------|-------|
| Specifications | | | | | | | | | | | | | |
| | KW | 22 | 44 | 66 | 88 | 110 | 126 | 189 | 252 | 315 | 378 | 441 | 504 |
| Heat Input | 1,000 BTU/HR | 75 | 150 | 225 | 300 | 375 | 429 | 644 | 859 | 1,074 | 1,289 | 1,504 | 1,719 |
| | 1,000 KCAL/HR | 18.9 | 37.8 | 56.7 | 75.6 | 94.5 | 108 | 162 | 216 | 271 | 325 | 379 | 433 |
| Heat Output | 1,000 BTU/HR | 74 | 148 | 222 | 294 | 368 | 420 | 631 | 842 | 1,053 | 1,263 | 1,474 | 1,685 |
| | 1,000 KCAL/HR | 18.6 | 37.3 | 59.9 | 74.1 | 92.7 | 105.8 | 159 | 212.2 | 265.4 | 318.3 | 371.4 | 424.6 |
| Thermal Fluid Content | Gallons | 18 | 36 | 42 | 54 | 63 | 79 | 79 | 102 | 127 | 152 | 168 | 185 |
| | Liters | 68 | 136 | 159 | 204 | 238 | 299 | 299 | 386 | 480 | 575 | 636 | 700 |
| Recommended Flow Rate | GPM | 50 | 50 | 50 | 90 | 90 | 125 | 125 | 150 | 150 | 175 | 200 | 200 |
| | M3/HR | 11.4 | 11.4 | 11.4 | 20.5 | 20.5 | 28.4 | 28.4 | 34 | 34 | 39.8 | 45.5 | 45.5 |
| Power | | | | | | | | | | | | | |
| Typical Circulating Pump Motor | HP | 7.5 | 7.5 | 7.5 | 10 | 10 | 15 | 15 | 15 | 15 | 15 | 20 | 20 |
| | KW | 5.6 | 5.6 | 5.6 | 7.5 | 7.5 | 11.2 | 11.2 | 11.2 | 11.2 | 11.2 | 14.9 | 14.9 |
| Amps | 208V | 61 | 122 | 183 | 245 | 306 | 350 | 525 | 700 | 875 | 1,050 | 1,224 | 1,399 |
| | 220V | 53 | 106 | 159 | 212 | 265 | 303 | 455 | 607 | 758 | 910 | 1,061 | 1,212 |
| | 480V | 26 | 53 | 79 | 106 | 132 | 151 | 228 | 303 | 379 | 455 | 531 | 606 |

¹Nominal Efficiency based on LHV

A LOOK INSIDE

Thermal Fluid Outlet

Thermal Fluid Inlet

2

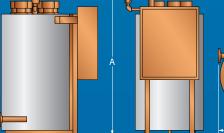
OPERATING PRINCIPLE

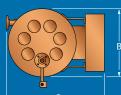
1 Thermal fluid enters the heater from the lower right side. This unique circulation method (upward spiraling fluid) results in an even flow of thermal fluid within the vessel.

2 The thermal fluid flows evenly across the multiple low watt density elements, uniformly heating the thermal fluid. This results in low film temperatures and assures long element life.

3 Fulton electric thermal fluid heaters are nearly 100% efficient because the elements are totally immersed in thermal fluid and the jacket is fully insulated with high density insulation.

Low Watt Density Elements





Specifications and Dimensions are approximate. Consult factory for model specific electrical requirements. We reserve the right to change specifications and/or dimensions without notice.

V

Diagram for guidance purposes only. Comprehensive details of dimensions, connections, etc. for each model are given on product dimension data sheets available from Fulton.

| MODELC | ET N | 0075 | 0150 | 0225 | 0200 | 0275 | 0420 | 0640 | 0000 | 1070 | 1200 | 1500 | 1720 |
|------------------------|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| MODELS | FT-N | 0075 | 0150 | 0225 | 0300 | 0375 | 0430 | 0640 | 0860 | 1070 | 1290 | 1500 | 1720 |
| Dimensions | | | | | | | | | | | | | |
| Heater Inlet | IN | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 2 | 2 | 2 | 2 | 2 | 2.5 | 2.5 |
| | MM | 38 | 38 | 38 | 38 | 38 | 51 | 51 | 51 | 51 | 51 | 64 | 64 |
| (A) Overall Height | IN | 70 | 70 | 70.5 | 70 | 70 | 90.5 | 90.4 | 90.8 | 89.8 | 91.2 | 93 | 93 |
| | MM | 1,778 | 1,778 | 1,791 | 1,778 | 1,778 | 2,299 | 2,296 | 2,306 | 2,281 | 2,317 | 2,362 | 2,362 |
| (B) Heater Width | IN | 20 | 26 | 28 | 32 | 32 | 32 | 32 | 38 | 44 | 50 | 54 | 58 |
| | MM | 508 | 660 | 711 | 813 | 813 | 813 | 813 | 965 | 1,118 | 1,270 | 1,372 | 1,473 |
| (C) Overall Depth | IN | 37.5 | 43 | 43.5 | 47.5 | 47.5 | 47.5 | 49.5 | 53.8 | 58.4 | 65.7 | 71.8 | 75.7 |
| | MM | 953 | 1,092 | 1,105 | 1,207 | 1,207 | 1,207 | 1,257 | 1,365 | 1,257 | 1,669 | 1,823 | 1,993 |
| Approximate Dry Weight | LB | 1,060 | 1,220 | 1,400 | 1,540 | 1,660 | 2,040 | 2,200 | 2,370 | 2,650 | 2,950 | 2,950 | 3,600 |
| | KG | 481 | 555 | 636 | 700 | 756 | 927 | 1,000 | 1,077 | 1,205 | 1,341 | 1,341 | 1,636 |

High Density Insulation

3

Fulton

Control Panel

HOPKINS HORIZONTAL COIL DESIGN

KEY FEATURES

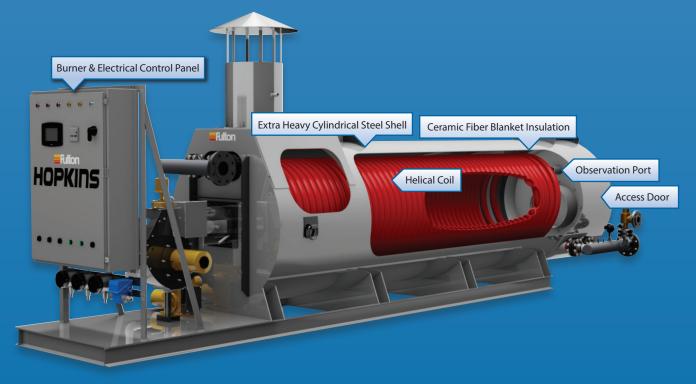
- Horizontal 2-Pass Design
- 1,000,000 BTU/Hr to 40,000,000 BTU/Hr Output
- Heaters are Built and Tested to ASME Code Section VIII Div. 1 as standard. ASME Code Section I is available upon request
- Operating Temperatures to 650° F
- Modulating Gas, Oil or Dual Fuel Burners
- Alternative Fuel Capabilities
- Open Protocol Burner
- Skid-Mounted Systems Available, Including Circulating Pump and Expansion Tank

- Customized Controls and Coil Designs Available
- Water Glycol Heaters Available
- Available With or Without Integral Expansion Tank



| MODELS | HPN | 100S | 2005 | 3505 | 600S | 800S | 10005 | 12005 | 1400S | 1600S | 20005 | 2400S | 3000S | 4000S |
|----------------------------|--------------------------|-------|-------|-------|-------|-------|--------|--------|--------|--------|--------|--------|--------|--------|
| Specifications | | | | | | | | | | | | | | |
| Heat Input | 1000 BTU/hr ¹ | 1,176 | 2,353 | 4,118 | 7,059 | 9,412 | 11,765 | 14,118 | 16,471 | 18,824 | 23,529 | 28,235 | 35,294 | 47,059 |
| | 1000 kCal/hr | 296 | 593 | 1,038 | 1,779 | 2,372 | 2,965 | 3,558 | 4,151 | 4,744 | 5,929 | 7,115 | 8,894 | 11,859 |
| Heat Output | 1000 BTU/hr | 1,000 | 2,000 | 3,500 | 6,000 | 8,000 | 10,000 | 12,000 | 14,000 | 16,000 | 20,000 | 24,000 | 30,000 | 40,000 |
| | 1000 kCal/hr | .25 | .5 | .875 | 1.5 | 2 | 2.5 | 3 | 3.5 | 4 | 5 | 6 | 7.5 | 10 |
| Flow Rate-Standard *1 | GPM | 75 | 150 | 265 | 425 | 600 | 725 | 900 | 1050 | 1200 | 1500 | 1800 | 2250 | 3000 |
| | M3/min | 18 | 35 | 61 | 97 | 137 | 165 | 205 | 239 | 273 | 341 | 409 | 511 | 682 |
| Flow Rate-Low Flow *2 | GPM | 40 | 75 | 135 | 225 | 300 | 375 | 450 | 525 | 600 | 750 | 900 | 1125 | 1500 |
| | M3/min | 10 | 18 | 31 | 52 | 69 | 86 | 103 | 120 | 97 | 171 | 205 | 256 | 341 |
| Circulating Pump Motor-STD | HP | 7.5 | 15 | 20 | 30 | 40 | 50 | 60 | 75 | 100 | 100 | 125 | 150 | 200 |
| | kW | 5.6 | 11.2 | 14.9 | 22.5 | 29.8 | 37.3 | 45 | 56 | 74.5 | 74.5 | 93.2 | 111.8 | 149 |
| Circulating Pump Motor-LF | HP | 7.5 | 7.5 | 15 | 20 | 30 | 30 | 40 | 30 | 40 | 50 | 60 | 75 | 100 |
| | kW | 5.6 | 5.6 | 11.2 | 14.9 | 22.5 | 22.5 | 29.8 | 22.5 | 29.8 | 37.3 | 45 | 56 | 74.5 |
| Blower Motor | HP | 1/3 | 1 | 2 | 7.5 | 10 | 10 | 5 | 7.5 | 7.5 | 15 | 20 | 25 | 30 |
| | kW | .25 | .7 | 1.5 | 5.6 | 7.5 | 7.5 | 4.3 | 5.6 | 5.6 | 11.2 | 14.9 | 18.6 | 22.5 |

A LOOK INSIDE



 \prod

Specifications and Dimensions are approximate. Consult factory for model specific electrical requirements. We reserve the right to change specifications and/or dimensions without notice.

Diagram for guidance purposes only. Comprehensive details of dimensions, connections, etc. for each model are given on product dimension data sheets available from Fulton.

***NOTE:** Dimensions shown are for the Hopkins model without the integral expansion tank.

| MODELS | HPN | 1005 | 200S | 350S | 600S | 800S | 1000S | 12005 | 1400S | 1600S | 2000S | 2400S | 3000S | 4000S |
|--------------------------------|---------|---------|-------|--------|--------|--------|--------|--------|---------|---------|--------|--------|---------|---------|
| Dimensions | | | | | | | | | | | | | | |
| (A) Overall Height (w/o Stack) | IN | 51 | 60 | 62 | 82 | 82 | 105 | 105 | 106 | 106 | 125 | 133 | 133 | 142 |
| | MM | 1,295.4 | 1,524 | 1,575 | 2,083 | 2,083 | 2,667 | 2,667 | 2,692.4 | 2,692.4 | 3,175 | 3,378 | 3,378 | 3,607 |
| (B) Overall Width | IN | 42 | 50 | 50 | 74 | 93 | 87 | 103 | 110 | 110 | 123 | 130 | 130 | 142 |
| | MM | 1,067 | 1,270 | 1,270 | 1,880 | 2,362 | 2,210 | 2,617 | 2,794 | 2,794 | 3,124 | 3,302 | 3,302 | 3,607 |
| (C) Overall Length | IN | 115 | 152 | 211 | 231 | 302 | 311 | 360 | 408 | 444 | 450 | 550 | 575 | 648 |
| | MM | 2,921 | 3,861 | 5,359 | 5,867 | 7,671 | 7,899 | 9,144 | 10,363 | 11,278 | 11,430 | 13,970 | 14,605 | 16,459 |
| Inlet/Outlet Connections | IN | 2 | 3 | 3 | 4 | 6 | 6 | 8 | 8 | 8 | 10 | 12 | 12 | 12 |
| | MM | 51 | 76.2 | 76.2 | 102 | 152.4 | 152.4 | 203 | 203 | 203 | 254 | 305 | 305 | 305 |
| Thermal Liquid Volume | Gallons | 45 | 86 | 168 | 426 | 661 | 724 | 853 | 1,168 | 1,400 | 1,721 | 2,322 | 3,180 | 4,626 |
| | Liters | 170 | 325 | 635 | 1,612 | 2,502 | 2,740 | 3,228 | 4,421 | 5,299 | 6,514 | 8,789 | 12,037 | 17,511 |
| Approx. Dry Weight | LB | 3,936 | 6,800 | 9,052 | 14,350 | 18,500 | 23,100 | 26,800 | 30,500 | 32,600 | 41,400 | 68,000 | 74,000 | 80,000 |
| | KG | 1,785 | 3,084 | 4,106 | 6,509 | 8,392 | 10,478 | 12,156 | 13,835 | 14,787 | 18,779 | 30,844 | 33,566 | 36,287 |
| Approx. Flooded Weight | LB | 4,310 | 7,514 | 10,447 | 17,886 | 23,987 | 29,110 | 33,880 | 40,195 | 44,220 | 55,685 | 87,273 | 100,394 | 118,396 |
| | KG | 1,955 | 3,408 | 4,739 | 8,113 | 10,880 | 13,204 | 15,368 | 18,232 | 20,058 | 25,258 | 39,586 | 45,538 | 53,704 |
| Floor Loading | LB/FT3 | 129 | 143 | 143 | 151 | 123 | 155 | 132 | 129 | 131 | 145 | 176 | 194 | 186 |
| | KG/M3 | 2,066 | 2,291 | 2,291 | 2,419 | 1,970 | 2,483 | 2,115 | 2,066 | 2,099 | 2,323 | 2,819 | 3,108 | 2,980 |

ALLIANGE HORIZONTAL COLLESIGN

KEY FEATURES

- Compact Horizontal 3-Pass Design
- 2,400,000 BTU/Hr to 20,000,000 BTU/Hr Output
- Heaters are Built and Tested to ASME Code Section VIII Div. I as standard. ASME Code Section I is available upon request.
- Operating Temperatures to 650° F
- Modulating Gas, Oil or Dual Fuel Burners
- Low Emission Gas Burners
- Alternative Fuel Capabilities
- Open Protocol Burner
- Skid Mounted Systems Available, Including Circulating Pump and Expansion Tank
- Customized Controls and Heaters Available



Shown here is an FT-0600-HC horizontal heater skid mounted with circulation pump and a combination expansion / deaerator / thermal buffer tank, designed for barge cargo heating.

| MODELS | HC | 0240 | 0400 | 0600 | 0800 | 1000 | 1200 | 1600 | 2000 |
|--------------------------------|---------------------------|-------|-------|-------|-------|--------|--------|--------|--------|
| Specifications | | | | | | | | | |
| Heat Input | 1,000 BTU/HR ¹ | 2,824 | 4,706 | 7,059 | 9,412 | 11,765 | 14,118 | 18,824 | 23,529 |
| | 1,000 KCAL/HR | 712 | 1,186 | 1,779 | 2,372 | 2,965 | 3,558 | 4,744 | 5,929 |
| Heat Output | 1,000 BTU/HR | 2,400 | 4,000 | 6,000 | 8,000 | 10,000 | 12,000 | 16,000 | 20,000 |
| | 1,000 KCAL/HR | 600 | 1,000 | 1,500 | 2,000 | 2,500 | 3,000 | 4,032 | 5,040 |
| Thermal Fluid Content | Gallons | 75 | 115 | 190 | 264 | 325 | 508 | 480 | 1,150 |
| | Liters | 284 | 435 | 719 | 998 | 1,230 | 1,921 | 1,817 | 4,353 |
| Recommended Flow Rate | GPM | 150 | 300 | 400 | 600 | 850 | 1,000 | 1,200 | 1,500 |
| | M3/HR | 35 | 69 | 91 | 137 | 193 | 227 | 273 | 341 |
| Power | | | | | | | | | |
| Typical Circulating Pump Motor | HP | 15 | 25 | 30 | 50 | 60 | 75 | 100 | 125 |
| | KW | 11.2 | 18.7 | 22.5 | 37.3 | 45 | 56 | 74.5 | 93.2 |
| Typical Burner Motor | HP | 2 | 5 | 7.5 | 10 | 15 | 15 | 30 | 30 |
| | KW | 1.5 | 3.7 | 5.6 | 7.5 | 11.2 | 11.2 | 22.4 | 22.4 |

A LOOK INSIDE

THE COMBUSTION PROCESS

Approximate Dry Weight

LB

KG

5,000

2,272

7,500

3,409

9,500

5,455

19,500

8,845

21,500

9,752

27,500

12,474

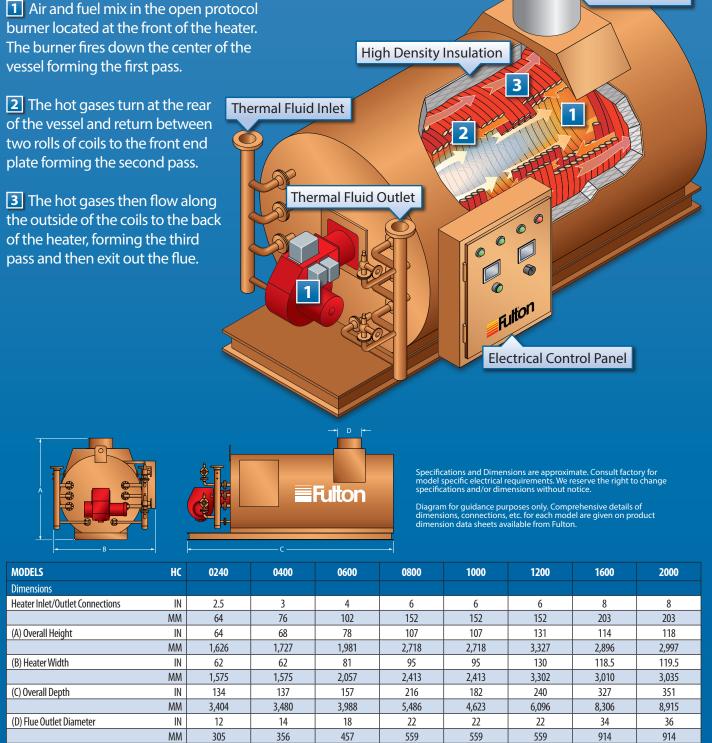
39,000

17,728

39,000

17,728

Flue Gas Outlet



UNFRED STEAM AND HOT WATER GENERATORS STEAM GENERATOR KEY FEATURES

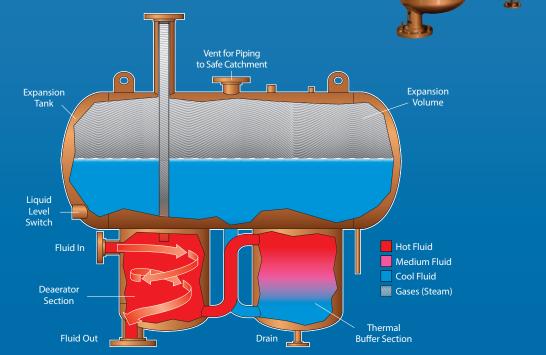
- Vertical Design 10 HP to 100 HP
- Horizontal Design 70 HP to 415 HP (Custom sizes are available)
- Standard Designs 15 PSIG to 150 PSIG (custom operating pressures are available)
- Built and Stamped to ASME Code Section VIII Div. I
- Complete with Modulating Thermal Fluid Control Valve
 and Custom Control Panel
- May be Skid Mounted with Blowdown Separators, Return Tanks, Deaerator Tanks, Feedwater Pumps, Chemical Tanks and Water Softeners

HOT WATER GENERATOR KEY FEATURES

- Custom Designs Available
- Carbon Steel or Stainless Steel
- Built and Stamped to ASME Code Section VIII Div. I
- Complete with Modulating Thermal Fluid Control Valve
- Instantaneous Hot Water Generation, or Can Be Used with a Storage Tank

EXPANSION/DEAERATOR/ THERMAL BUFFER TANK

- Designed to Work as an Open-Atmospheric System Where Applicable, Eliminating the Expense of an Inert Gas Blanket
- Continuous Deaeration of Steam and Other Non-Condensibles
- Protects Fluid from Oxidation
- Simplification of Pipework
- Ease of Installation
- Standard 2-Pipe Expansion Tanks also Available



| MODELS | FT-L | 0200 | 0500 | 1000 | 1500 | 2000 | 3000 | 5000 |
|----------------------------|---------|------|-------|-------|-------|-------|-------|--------|
| Tank Sizing and Capacities | | | | | | | | |
| Capacity | Gallons | 52 | 132 | 264 | 397 | 528 | 793 | 1,310 |
| | Liters | 196 | 499 | 999 | 1,502 | 1,998 | 3,001 | 4,958 |
| Initial Fill | Gallons | 25 | 40 | 80 | 90 | 145 | 215 | 300 |
| | Liters | 94 | 151 | 302 | 340 | 548 | 813 | 1,135 |
| Available for Expansion | Gallons | 46 | 121 | 232 | 380 | 444 | 717 | 1,168 |
| | Liters | 174 | 458 | 878 | 1,438 | 1,680 | 2,714 | 4,421 |
| Max System Volume | Gallons | 184 | 525 | 1,000 | 1,400 | 1,700 | 2,600 | 4,600 |
| | Liters | 696 | 1,987 | 3,785 | 5,299 | 6,435 | 9,842 | 17,412 |
| Dry Weight | LB | 636 | 970 | 1,350 | 1,710 | 2,550 | 3,200 | 5,300 |
| | KG | 289 | 440 | 612 | 776 | 1,134 | 1,451 | 1,637 |

CUSTOM ENGINEERED SKIDDED SYSTEMS

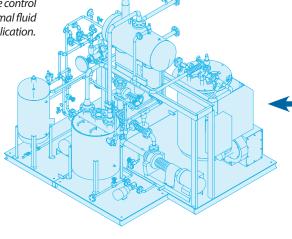
Fulton's engineering and design capabilities are unmatched in the industry, providing comprehensive solutions to custom-designed thermal fluid systems. Our team of engineers and project managers assist in the specification and design of a "turnkey" system for each application. All engineered systems come with state-of-the-art operating controls and can have single-point electric, fuel supply, thermal fluid drain/fill, inlet/outlet, and any other applicable connection. From design to complete fabrication, trust Fulton and our many years of experience to build a system you can rely on for years to come.



The skid system shown here included one FT-0240-C heater, a circulating pump, expansion tank and a temperature control unit (TCU). This system was designed to provide thermal fluid and hot water to several dryers for a wastewater application.



This system includes two FT-0600-C thermal fluid heaters skid mounted with three circulating pumps (one pump acts as a backup for either heater), and one FT-5000-L expansion tank (not shown). These heaters are used to provide process heat for the manufacture of asphalt roofing shingles.



Custom 3-D models are created for all engineered systems







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Printed in the U.S.A THERMAL-HEATER_BR0_2020-0311